Panasonic

FP7 CPU Unit
User's Manual

Logging Trace Function



Introduction

Thank you for buying a Panasonic product. Before you use the product, please carefully read the installation instructions and the users manual, and understand their contents in detail to use the product properly.

Types of Manual

- There are different types of users manual for the FP7 series, as listed below. Please refer to a relevant manual for the unit and purpose of your use.
- The manuals can be downloaded on our website.

	nit name or purpose of se	Manual name	Manual code	
F	P7 Power Supply Unit	FP7 CPU Unit Users Manual (Hardware)	WUME-FP7CPUH	
		FP7 CPU Unit Command Reference Manual	WUME-FP7CPUPGR	
F	P7 CPU Unit	FP7 CPU Unit Users Manual (Logging Trace Function)	WUME-FP7CPULOG	
		FP7 CPU Unit Users Manual (Security Function)	WUME-FP7CPUSEC	
	Instructions for Built-in LAN Port	FP7 CPU Unit Users Manual (LAN Port Communication)	WUME-FP7LAN	
	Instructions for Built-in COM Port			
	FP7 Extension Cassette (Communication) (RS-232C/RS485 type)	FP7 series Users Manual (SCU communication)	WUME-FP7COM	
	FP7 Extension Cassette (Communication) (Ethernet type)	FP7 series Users Manual (Communication cassette Ethernet type)	WUME-FP7CCET	
	FP7 Extension (Function) Cassette Analog Cassette	FP7 Analog Cassette Users Manual	WUME-FP7FCA (Upcoming)	
F	P7 Digital Input/Output Unit	FP7 Digital Input/Output Unit Users Manual	WUME-FP7DIO	
F	P7 Analog Input Unit	FP7 Analog Input Unit Users Manual	WUME-FP7AIH	
F	P7 Analog Output Unit	FP7 Analog Output Unit Users Manual	WUME-FP7AOH	
F	P7 High-speed counter Unit	FP7 High-speed counter Unit Users Manual	WUME-FP7HSC	
F	P7 Pulse Output Unit	FP7 Pulse Output Unit Users Manual	WUME-FP7PG (Upcoming)	
F	P7 Positioning Unit	FP7 Positioning Unit Users Manual	WUME-FP7POSP	
	P7 Serial Communication nit	FP7 series Users Manual (SCU communication)	WUME-FP7COM	
Р	HLS System	PHLS System Users Manual	WUME-PHLS	
	rogramming Software PWIN GR7	FPWIN GR7 Introduction Guidance	WUME-FPWINGR7	

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1 Overview of Functions

1.1 For Using Logging and Trace Functions

1.1.1 Precautions on Using Logging Function

As an SD memory card is used for the logging function, there are risks of loss of data or data damage depending on usage conditions. Consider possible risks, design a system and make an evaluation of the system before using the function.

■ Precautions when powering off the PLC

If the PLC is powered off during logging or accessing an SD memory card, the following problems may occur.

- Data accumulated in the buffer memory are lost.
- Files are damaged.
- The SD memory card is damaged.

Take necessary measures such as the use of an uninterruptible power system (UPS) as necessary.

■ Logging speed and writing speed into an SD memory card

When the speed accumulating data is faster than the writing speed into an SD memory card, data cannot be saved. Make an evaluation thoroughly before use.

1.1.2 Selection of SD Memory Cards

■ Usable SD memory cards

Please use Panasonic SD memory cards (for industrial use).

(Note) An operation check has not been conducted for SD memory cards made by other manufacturers.

Printed logo	Usable SD memory cards					
on CPU unit	Card type	Capacity				
55°	SD memory card	2GB				
H	SDHC memory card	4GB to 32GB				

■ Cautions on handling an SD memory card

The data saved in the SD memory card may be lost in the following cases. We assume no responsibility whatsoever for the lost of saved data.

- The user or a third party has misused the SD memory card.
- When the SD memory card was affected by any static electricity or electrical noise.
- The SD memory card was taken out, or the PLC body was powered off, while the card was being accessed.

■ Formatting an SD memory card

In principle, SD memory cards have been formatted by the time of purchase, and no formatting by the user is required. If formatting becomes necessary, download formatting software for SD memory cards on the following website.



NOTES

- A file system formatted by PC's standard formatting software does not satisfy the SD memory card specifications. Please use the dedicated formatting software.
 - It is recommended to save important data in another media for backup. Never remove the card or power off the PLC body while the SD LED on the CPU unit is flashing (data is being read from or written into the card). Data may be damaged.
- Do not use an SD memory card the memory capacity of which is more than the usable capacity. Data in the card may be damaged.

1.2 Overview of Functions

1.2.1 Overview of Logging Function

Overview

- The logging function is used to record arbitrary contacts and data information together with time stamp information at any time, and save them in an SD memory card inserted in the CPU unit.
- Log data is saved as csv format files.
- Use the "Logging/Trace settings" menu of the tool software FPWIN GR7 to set the conditions.
- The settings are downloaded to the PLC as a part of project data, and stored in the ROM1. The setting data can be saved in SD memory cards and used.
- The logging operation is executed by any of those operations; (1) tool software FPWIN GR7, (2) dedicated instructions or (3) Autostart by the setting.
- To perform data logging at high speed, the buffer memory in the CPU unit is used.

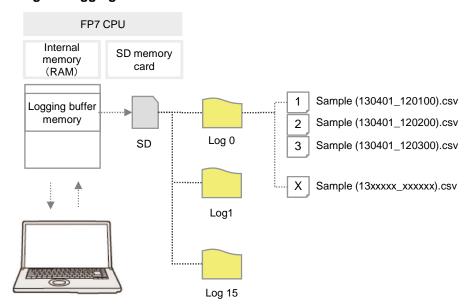
■ Specifications

Item	Specifications	Remarks
Max. number of records	1,000,000 records	
Number of file generations	Max. 2,000 generations / 1 log	
Number of logs	Max. 500 devices (500 to 2,000 words) / 1 record	
	Max. 1M words	
Buffer memory	Can be divided into max. 16 (LOG0 to LOG15) areas for use.	Shared with the trace function.
	Capacity per division: 8k words to 1M words	
Logging start-stop	Selectable from the tool software, instructions or autostart.	
	Bit device ON (Note 1)	
	Cycle: Hour, minute, second	
Logging trigger condition	Time: Per minute, Per hour, Every day, Every week, Every month, Every year	
	Instruction: Executes an instruction with an arbitrary condition and starts logging.	
File determination	Bit device ON (Note 2)	
condition (Logging stop trigger	Time: Per minute, Per hour, Every day, Every week, Every month, Every year	
condition)	Max. number of records	
		Arbitrary comments can be given.
File format	Data is saved in csv format.	The upper limit of the capacity on the file system is 4 GB.

(Note 1) Logging is executed when the condition is met at the end of scan.

(Note 2) Use it together with the (DF) instruction to turn ON only for one scan.

■ Image of logging function



1.2.2 Overview of Trace Function

■ Overview

- The trace function is used to record arbitrary contacts and data information together with time stamp information in the buffer memory in the CPU unit at any time.
- Logging data can be uploaded from the buffer memory to the tool software after the trace operation, and can be displayed as a time chart. Traced data can be saved in SD memory cards as csy format files.
- When the trace stop condition is set to bit device, the operation can be stopped after logging data of the specified number of samplings after the stop condition has been met.
- Use the "Logging/Trace settings" menu of the tool software FPWIN GR7 to set the conditions.
- The settings are downloaded to the PLC as a part of project data, and stored in the ROM1. The setting data can be saved in SD memory cards and used.
- The logging operation is executed by any of those operations; (1) tool software FPWIN GR7, (2) dedicated instructions or (3) Autostart by the setting.

■ Specifications

Item	Specifications	Remarks
Max. number of records	1,000,000 records	
Number of logs	Max. 500 devices (500 to 2,000 words) / 1 record	
	Max. 1M words	
Buffer memory	Can be divided into max. 16 (LOG0 to LOG15) areas for use.	Shared with the logging function.
	Capacity per division: 8k words to 1M words	
Trace start	Selectable from the tool software, instructions or autostart.	
	Bit device ON (Note 1)	
Trace trigger condition	Cycle: By millisecond	
	Instruction: Executes an instruction with an arbitrary condition and starts trace.	
Trace stop condition	Bit device ON (Note 2) (Note 3) Buffer memory full	
		Arbitrary comments can be given.
File format	Data is saved in csv format.	The upper limit of the capacity on the file system is 4 GB.

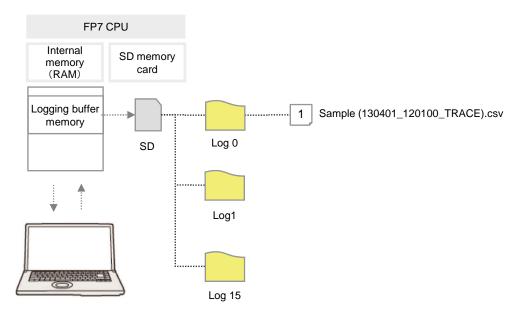
⁽Note 1) Trace is executed when the condition is met at the end of scan.

⁽Note 2) When selecting "Bit" for the trace stop condition, logging data of the specified number of samples is possible after the condition is met.

⁽Note 3) Unlike the file determination condition of the logging function, logging of data for the specified number of samples starts when the bit device changes from OFF to ON.

■ Image of trace function

- The trace function can also be activated only with the internal memory of the CPU unit.
- SD memory cards are used only for recording trace data in recording media.



1.3 Format of Saved Files

1.3.1 File Format (For Logging Function)

- Files are saved in csv format.
- For the details of setting methods, refer to 2.2 Logging Information Setting.

■ CSV format

- Time stamp information (year/month/day/hour/minute/second) and information of registered devices are saved.
- The data length varies depending on the types of specified devices.
- Comments can be given at the beginning of data.

		1st line	2nd line	3rd line	4th line	5th line	
				1	2	3	-
				Data name 1	Data name 2	Data name 3	-
	Comment part			Arbitrary comment	Arbitrary comment	Arbitrary comment	-
	(Note 1)			MOMENT	MOMENT	MOMENT	-
				Data format 1	Data format 2	Data format 3	-
				Unit 1	Unit 2	Unit 3	-
		Year- Month- Day	Hour- Minute- Second	Data 1	Data 2	Data 3	-
(Note 2)		Year- Month- Day	Hour- Minute- Second	Data 1	Data 2	Data 3	-
		Year- Month- Day	Hour- Minute- Second	Data 1	Data 2	Data 3	-
		-	-	-	-	-	-
				←−−−	(Note 3)		

(Note 1) The contents of comment part vary depending on the settings of configuration data.

(Note 3) The number of data varies depending on the setting of the number of devices. Max. 500 devices

1.3.2 File Name (For Logging Function)

- A file name to be saved is an arbitrary file name (date_hour-minute-second data of the first record).
- Enter a desired file name in the "Logging/Trace Settings" dialog box for each LOG number.
- Example) When the file name is "Sample", and the time stamp of the first record is 12:00:00 on April 1, 2013;

Sample(130401 120000).csv

⁽Note 2) The number of records varies depending on the settings of file determination condition. Max. 1,000,000 records

1.3.3 File Format (For Trace Function)

- Files are saved in csv format.
- For the details of setting methods, refer to 2.3 Trace Information Setting

■ CSV format

- Time stamp information (year/month/day/hour/minute/second), obtaining interval and information of registered devices are saved.
- Comments can be given at the beginning of data.
- The unit for the obtaining interval is 10µs. The intervals of obtaining data are saved. The time from the previous obtainment of data is saved in the line of stop trigger (STOP TRG).
- The data length varies depending on the types of specified devices.

		1st line	2nd line	3rd line	4th line	5th line	
		Date	Time	Obtaining interval	1	2	-
					Data name 1	Data name 2	-
	Comment part				Arbitrary comment	Arbitrary comment	-
	(Note 1)				MOMENT	MOMENT	-
					Data format 1	Data format 2	-
					Unit 1	Unit 2	-
		Year- Month- Day	Hour- Minute- Second	0	Data 1	Data 2	-
		Year- Month- Day	Hour- Minute- Second	Interval	Data 1	Data 2	-
(Note 2)		Year- Month- Day	Hour- Minute- Second	Interval	Data 1	Data 2	-
	(Note 3)	Year- Month- Day	Hour- Minute- Second	Interval	STOP TRG		
		Year- Month- Day	Hour- Minute- Second	Interval	Data 1	Data 2	
		-	=	-	-	-	-
					(1	Note 4)	

(Note 1) The contents of comment part vary depending on the settings of configuration data.

(Note 2) The number of records varies depending on the settings of file determination condition. Max. 1,000,000 records.

(Note 3) The number of records after the stop trigger varies depending on the settings of configuration data.

(Note 4) The number of data varies depending on the setting of the number of devices. Max. 500 devices

1.3.4 File Name (For Trace Function)

- A file name to be saved is an arbitrary file name (date_hour-minute-second data of the stop trigger).
- Enter a desired file name on the "Logging/Trace Settings" dialog box for each LOG number.
- Example) When the file name is "Sample", and the time stamp of the stop trigger is 12:00:00 on April 1, 2013;

Sample(130401_120000_TRACE).csv

1.4 Data Format

- The format of the data to be output as logging data and saved in a file varies according to the type of devices.
- For the details of setting methods, refer to 2.4 Registration of Device Information.

Device type and data format

		Output type to files						
Data type		No. of occupied Data type words		No. of characters	Range or sample			
BIT	Bit data	1 word	0 or 1	1	0 or 1			
US	Unsigned 16- bit integer	1 word	Decimal integer (unsigned)	5	0 to 65536			
SS	Signed 16-bit integer	1 word	Decimal integer (signed)	6	-32768 to 32767			
UL	Unsigned 32- bit integer	2 words	Decimal integer (unsigned)	10	0 to 4294967295			
SL	Signed 32-bit integer	2 words	Decimal integer (signed)	11	-2147483648 to 2147483647			
SF	Single- precision floating point real number	2 words	Decimal or exponential form (auto)	13	-1.175494E-38			
DF	Double- precision floating point real number	4 words	Decimal or exponential form (auto)	23	-2.2250738585072014 E-308			
Hex	1 word	1 word	Hexadecimal integer (unsigned)	4	0 to FFFF			
Hex	2 words	2 words	Hexadecimal integer (unsigned)	8	0 to FFFF FFFF			
Hex	4 words	4 words	Hexadecimal integer (unsigned)	16	0 to FFFF FFFF FFFF FFFF			
STR	String data	1-20 bytes	Character data	1 to 20 + 2	"ABCD"			

- (Note 1) Decimal integers (US, SS, UL, SL) and hexadecimal integers (Hex) are output in zero suppression format.
- (Note 2) Decimal integers (US) are output in 5 digits when a specified decimal point output position value is 0, in 6 digits when it is 1-4, and in 7 digits when it is 5.
- (Note 3) Decimal integers (SS) are output in 6 digits when a specified decimal point output position value is 0, in 7 digits when it is 1-4, and in 8 digits when it is 5.
- (Note 4) Decimal integers (UL) are output in 10 digits when a specified decimal point output position value is 0, in 11 digits when it is 1-9, and in 11 digits when it is 10.
- (Note 5) Decimal integers (SL) are output in 11 digits when a specified decimal point output position value is 0, in 12 digits when it is 1-9, and in 13 digits when it is 10.
- (Note 6) For a signed integer (SS, SL), a sign is output at the beginning and "+" is replaced with a space.
- (Note 7) Zero is added before and after decimal point by the settings of data value and decimal point output position, and the data is output.
 - When device type is US and data value is "12345", the output value is "0.12345" when specifying Decimal point 5.
- When device type is US and data value is "123", the output value is "0.00123" when specifying Decimal point 5. (Note 8) Double quotation marks " " are added before and after character string data.

2 Configuration

2.1 Definition of Buffer Memory

2.1.1 Setting Method

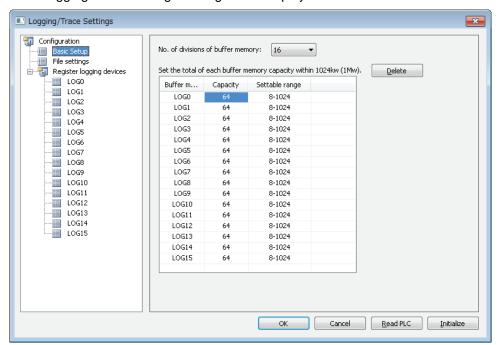
■ Setting method

- Define the buffer memory of the CPU unit to be used for logging/trace.
- The buffer memory is set with the tool software FPWIN GR7.



1. Define the buffer memory of the CPU unit to be used for logging/trace.

The "Logging/Trace Settings" dialog box is displayed.



- 2. Select a number of divisions of buffer memory from the range of 1 to 16.
- Double-click on the field of Capacity, and input a desired capacity.Capacity is allocated to each buffer memory.

■ Setting range

Item	Default	Setting range
No. of divisions of buffer memory	16	1-16
LOG0-LOG15 Buffer memory capacity (unit: k word)	64	8-1024

2.2 Logging Information Setting

2.2.1 Confirmation and Settings of File Information

Overview

- After completing the definition of buffer memory, set the data to be logged and the format of saved files.
- File formats and logged device data are set for each buffer memory (LOG0 to LOG15).

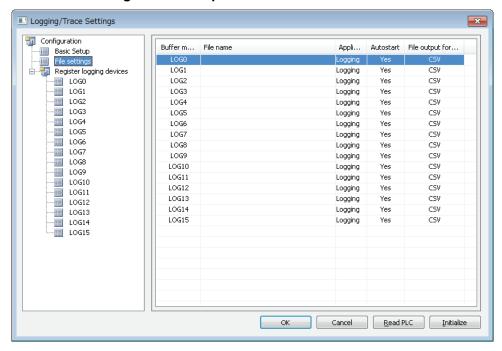


PROCEDURE

1. Select "Tool" > "Logging/Trace Settings" in the menu bar.

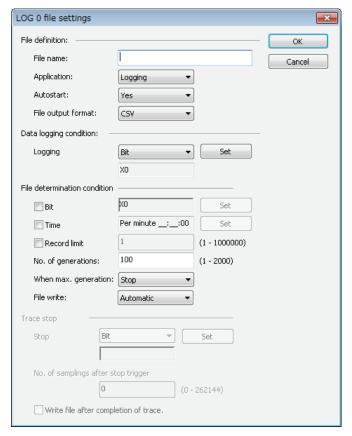
The "Logging/Trace Settings" dialog box is displayed.

2. Select "File settings" in the left pane.



3. Double-click a desired buffer memory in the right pane.

The LOG 0 - LOG 15 file settings dialog box is displayed.



LOG file settings dialog box

4. Set information in each field of File definition, Data logging condition and File determination condition.

For the setting method, refer to the section of 2.2.2 LOG FIle Setting Items (For Logging).

5. Press the [OK] button.

This returns to the Logging/Trace Settings dialog box.



KEY POINTS

- More than one file determination condition can be set for logging application.
- Even when active logging stops, a file is determined.
- For the bit device of file determination condition, select a bit which turns on for only one scan at the end of scan.

2.2.2 LOG File Setting Items (For Logging)

• The following items are set in the LOG file settings dialog box.

■ Setting items

	Item		Setting range	Description	
File definition	File		Within 32 one-byte characters	Enter a file name to be saved in a selected LOG number.	
		Application	Logging	Select Logging.	
	Autostart			Yes: Logging operation starts when changing to the RUN mode.	
nition			Yes / No	No: Logging operation is started or stopped by the operation of programming tool or the LOGST instruction/LOGED instruction in user programs.	
	Fi	le output format	CSV	Select CSV.	
	L	ogging trigger		Select a condition to start logging data.	
		Bit device	Specify an arbitrary bit device.	Select this for setting bit conditions as logging trigger. Press the "Set" button, and select a device type and a number. (Note 1)	
Data				Select this for setting time as logging trigger. Input a cycle for executing logging. (Note 2)	
Data logging condition		Cycle	Time data	1 second, 2 seconds, 3 seconds, 4 seconds, 5 seconds, 6 seconds, 10 seconds, 15 seconds, 30 seconds, 1 minute, 2 minutes, 3 minutes, 4 minutes 5 minutes, 6 minutes, 10 minutes, 15 minutes, 30 minutes, 1 hour, 2 hours, 3 hours, 4 hours, 6 hours, 12 hours, 24 hours	
		Time	Clock data	Select this for setting clock time as logging trigger. Specify a time for starting logging. Per minute, Per hour, Every day, Every week, Every month, Every year	
		Instruction	-	Trigger conditions occur by executing the SMPL instruction under arbitrary conditions in user programs.	
	Bit		Specify an arbitrary bit device.	Select this for setting bit conditions as file determination condition. Press the "Set" button, and select a device type and a number.	
File dete	Time		Per minute, Per hour, Every day, Every week, Every month, Every year	Select this for setting a fixed time as file determination condition. Specify a time for determining files.	
min Tim			Clock data		
File determination condition	Record limit		1-1000000	Select this for setting the number of records as file determination condition. Specify the upper limit.	
	No	o. of generations	1-2000	Set the number of generations to be saved in one file.	
		When max.	0. (0. :	Stop: Stops logging.	
د	generation		Stop/ Continue	Continue: Determines a file, and deletes the oldest file in the PLC. After that, creates a new file.	
	File write		Automatic	Automatic: Once a file is determined, executes writing it into an SD memory card.	

⁽Note 1) For the bit device of file determination condition, select a bit which turns on for only one scan at the end of scan.

⁽Note 2) When the logging trigger is cycle and setting per second or per minute, adjust to occur a tirgger at 0 min. 0 sec. of every hour. When the unit of cycle is time, adjust to occur a trigger at 00:00:00 of every day. For details, refer to 2.5 Operation When Setting Cycle for Logging Trigger.

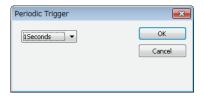
■ Logging trigger - Trigger device settings dialog box

• Set this for using bit device for the condition to start logging.



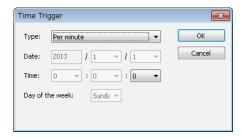
■ Logging trigger - Periodic trigger settings dialog box

• Set this for performing logging periodically.



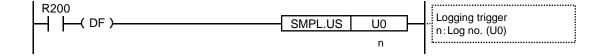
■ Logging trigger - Time trigger settings dialog box

Set this for performing logging at fixed intervals.



■ Logging trigger - Trigger condition setting with SMPL instruction

• Specify a logging number with the dedicated instruction, and execute with an arbitrary condition.



2.3 Trace Information Setting

2.3.1 Confirmation and Settings of File Information

• The following items are set in the LOG file settings dialog box.

■ Overview

- After completing the definition of buffer memory, set the data to be traced and the format of saved files.
- File formats and traced device data are set for each buffer memory (LOG0 to LOG15).

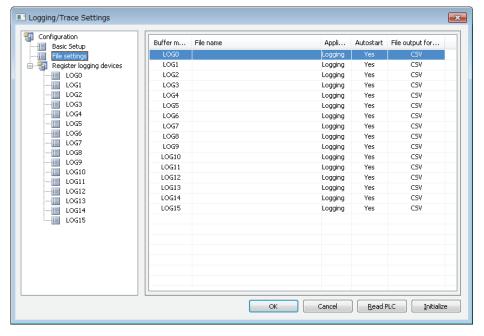


♦ PROCEDURE

1. Select "Tool" > "Logging/Trace Settings" in the menu bar.

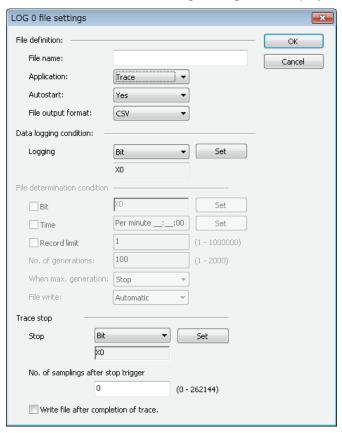
The "Logging/Trace Settings" dialog box is displayed.

2. Select "File settings" in the left pane.



3. Double-click a desired buffer memory in the right pane.

The LOG 0 - LOG 15 file settings dialog box is displayed.



4. Set information in each field of File definition, Data logging condition and Trace stop.

For the setting method, refer to the section of 2.3.2 LOG FIle Setting Items (For Trace).

5. Press the [OK] button.

This returns to the Logging/Trace Settings dialog box.



- "No. of samplings after stop trigger" is available only when the stop trigger is set to Bit.
- Check the box of "Write file after completion of trace" to create a file in an SD memory card after the completion of trace.

2.3.2 LOG File Setting Items (For Trace)

• The following items are set in the LOG file settings dialog box.

■ Setting items

	Item		Setting range	Description	
File definition	File		Within 32 one-byte characters	Enter a file name to be saved in a selected LOG number.	
	Application		Trace	Select Trace.	
				Yes: Trace operation starts when changing to the RUN mode.	
	Autostart		Yes / No	No: Trace operation is started by the operation of programming tool or the LOGST instruction in user programs.	
	F	ile output format	CSV	Select CSV.	
	L	ogging trigger		Select a condition to start logging data.	
Dat		Bit device	Specify an arbitrary bit device.	Select this for setting bit conditions as logging trigger. Press the "Set" button, and select a device type and a number.	
a loggi				Select this for setting time as logging trigger. Input a cycle for executing trace.	
Data logging condition		Cycle	Time data	1 second, 2 seconds, 3 seconds, 4 seconds, 5 seconds, 6 seconds, 10 seconds, 15 seconds, 30 seconds, 1 minute, 2 minutes, 3 minutes, 4 minutes 5 minutes, 6 minutes, 10 minutes, 15 minutes, 30 minutes, 1 hour, 2 hours, 3 hours, 4 hours, 6 hours, 12 hours, 24 hours	
		Instruction	1	Trigger conditions occur by executing the SMPL instruction under arbitrary conditions in user programs.	
	Stop trigger Bit Buffer full			Stops Trace.	
Trace stop condition			Bit	Press the "Set" button to specify a device type, a number and the number of samplings after the detection of stop trigger.	
			Buffer full	Trace operation stops once the buffer is full.	
	No. of samplings after stop trigger detection		0-262144	Specify the number of samplings after the detection of stop trigger.	
ĭn	File write		Automatic	On completion of trace operation, executes writing data into an SD memory card.	

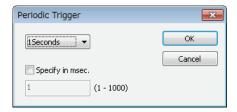
■ Logging trigger - Trigger device settings dialog box

• Set this for using the leading edge of bit device for the condition to start trace.



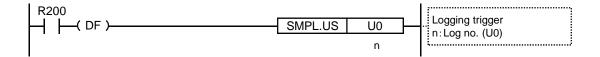
■ Logging trigger - Periodic Trigger settings dialog box

• Set this for performing trace periodically. When selecting Trace for Application, it can be specified in msec.



■ Logging trigger - Trigger condition setting with SMPL instruction

 Specify a logging number with the dedicated instruction, and execute with an arbitrary condition.



2.4 Registration of Device Information

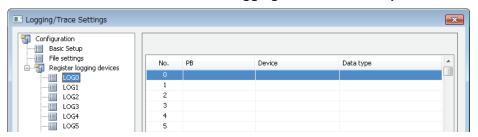
■ Overview

Devices on which logging/trace is performed are registered in "Register logging devices".



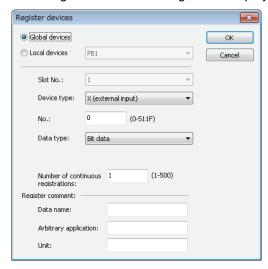
♦ PROCEDURE

1. Select a desired LOG number for a logging device in the left pane.



2. Double-click on the line of a desired number in the right pane.

The "Register devices" dialog box is displayed.



3. Enter a desired device number and comments, and press the [OK] button.

The device on which logging is performed is registered in the LOG number.

4. Repeat the registration of devices for each LOG number.



KEY POINTS

- The number of devices that can be registered in one LOG number is up to 500 devices.
- Press the [INS] key to insert items in the device list, and press the [DEL] key to delete them.

■ Setting items ("Register devices" dialog box)

	Item Setting range		Description	
	Device	Global devices Local devices	In case of local devices, specify a PB number.	
	Slot No.	1-16	Specify a slot number when specifying IN, OT, WI, WO or UM for the device type.	
		X,Y,R,L,T,C,P,SR,IN, OT, DT,n, LD,n,		
Data k	Device type	WX, WY, WR, WL, WS, IN, OT, DT, LD, SD, WI, WO, UM, , TS, TE, CS, CE, I	Specify a device type to be logged.	
ggir	No.	Device number	Specify a device number to be logged.	
Data logging conditions of devices		Bit data		
	Data type	16-bit unsigned integer 16-bit signed integer 32-bit unsigned integer 32-bit signed integer Single-precision real number Double-precision real number HEX 1 word HEX 2 words HEX 4 words Character string	Specify a data format to be output. The settable range varies according to the number of selected devices.	
	Decimal point position	0-11	The position of decimal point can be set when an integer type is selected for Data type. The settable range varies according to the selected data type.	
	No. of continuous registrations	1 to max. 500	Input a number for specifying the same type of devices all at once. The settable range varies according to the number of selected devices.	
Comment registration	Data name			
	Arbitrary application	Arbitrary Within 32 one-byte characters	Output to the comment area when saving data in CSV format.	
	Unit			

2.5 Operation When Setting Cycle for Logging Trigger

When setting Cycle for logging triggers, the time of the first trigger is adjusted to perform subsequent logging at good timing.

- When the unit of cycle is second or minute, adjust to occur a tirgger at 0 min. 0 sec. of every hour.
- When the unit of cycle is time, adjust to occur a trigger at 00:00:00 of every day.

■ Example of timing of trigger occurrence (when the unit of cycle is second)

Time at which logging trigger condition is met	Set cycle	Time at which the 1st trigger occurs after adjustment	Time at which subsequent triggers occur
12:01:05	1 second	12:01:06	12:01:07, 12:01:08
12:01:05	2 seconds	12:01:06	12:01:08, 12:01:10
12:01:05	3 seconds	12:01:06	12:01:09, 12:01:12
12:01:05	4 seconds	12:01:08	12:01:12, 12:01:16
12:01:05	5 seconds	12:01:10	12:01:15, 12:01:20
12:01:05	10 seconds	12:01:10	12:01:20, 12:01:30
12:01:05	15 seconds	12:01:15	12:01:30, 12:01:45
12:01:05	30 seconds	12:01:30	12:02:00, 12:02:30

■ Example of timing of trigger occurrence (when the unit of cycle is minute)

Time at which logging trigger condition is met	Set cycle	Time at which the 1st trigger occurs after adjustment	Time at which subsequent triggers occur
12:01:00	1 minute	12:02:00	12:03, 12:04, 12:05
12:03:00	2 minutes	12:04:00	12:04, 12:06, 12:08
12:05:00	3 minutes	12:06:00	12:09, 12:12, 12:15
12:05:00	4 minutes	12:08:00	12:12, 12:16, 12:20
12:05:00	5 minutes	12:10:00	12:15, 12:20, 12:25
12:01:00	10 minutes	12:10:00	12:20, 12:30, 12:40
12:59:00	15 minutes	13:00:00	13:15, 13:30, 13:45
12:10:00	30 minutes	12:30:00	13:00, 13:30, 14:00

■ Example of timing of trigger occurrence (when the unit of cycle is hour)

Time at which logging trigger condition is met		Time at which the 1st trigger occurs after adjustment	Time at which subsequent triggers occur
12:59:00	1 hour	13:00:00	14, 15, 16 o'colock
12:59:00	2 hours	14:00:00	16, 18, 20 o'colock
12:30:00	3 hours	15:00:00	18, 21, 24 o'clock
12:30:00	4 hours	16:00:00	20, 24, 28 o'clock
12:30:00	6 hours	18:00:00	24, 30, 36 o'colock
12:30:00	12 hours	24:00:00	36, 48, 60 o'clock
12:30:00	24 hours	24:00:00	48, 72, 96 o'clock

2.6 Downloading Setting Data to CPU Unit

2.6.1 Downloading to Execution Memory RAM/ROM1

■ Overview

• Parameters set in the logging/trace settings menu are downloaded together with programs and configuration data as project data.

2.6.2 Copying from SD Memory Card to Execution Memory RAM/ROM1

■ Overview

 Logging/trace settings auto-run files are copied to the memory RAM/ROM1 for program execution via SD memory cards.



◆ PROCEDURE

- 1. Create an "AUTO" folder in an SD memory card.
- Select "Tool" > "SD Memory Card" > "Create Logging/Trace Settings Auto-Run File" in the menu bar.

The "Create auto-run file" dialog box is displayed.

- 3. Select "Create new settings" and LOG numbers, and press the [Yes] button.
 - The "Browse Folders" dialog box is displayed.
- 4. Select a desired folder, and press the [Yes] button.

A logging/trace settings auto-run file "logtrc.fp7" is created.

- 5. Save the created file in the "AUTO" folder in the SD memory card.
- 6. Insert the SD memory card into the CPU unit.
- 7. Set the mode switch of the CPU unit to the "COPY" (right-hand side) until the SD LED and COPY LED flashes.

The logging/trace settings auto-run file "logtrc.fp7" is copied into the execution memory RAM/ROM1.

2.6.3 Saving to SD Memory Card (In SD Memory Card Operation)

Overview

• To perfrom SD memroy card operation, write a file for automatic start in an SD memory card. Create the setting file in the following procedure.



♦ PROCEDURE

- 1. Create an "AUTO" folder in an SD memory card.
- Select "Tool" > "SD Memory Card" > "Create Logging/Trace Settings Auto-Run File" in the menu bar.

The "Create auto-run file" dialog box is displayed.

3. Select "Create new settings" and LOG numbers, and press the [Yes] button.

The "Browse Folders" dialog box is displayed.

4. Select a desired folder, and press the [Yes] button.

A logging/trace settings auto-run file "logtrc.fp7" is created.

- 5. Save the created file in the "AUTO" folder in the SD memory card.
- 6. Insert the SD memory card, in which the logging/trace settings auto-run file "logtrc.fp7" is written together with the auto-run file "autoexec.fp7", into the CPU unit.
- 7. Set the mode switch to the SD side, and execute the operation.



♦ KEY POINTS

• The logging/trace settings are saved in the non-volatile memory ROM1 in the CPU unit as a part of project data. However, they are not saved in the non-volatile memory ROM during the SD memory card operation.

2.7 Precautions on Downloading Setting Data

2.7.1 Storage of Setting Data

• Downloaded data is stored in the non-volatile memory in the PLC, and held until it is deleted or re-registered.

2.7.2 Project Data Consistency

- Use the logging/trace setting data created in the project to be executed. The logging/trace settings created in a different project from the executed project may not be activated. Be careful when downloading only the logging/trace settings or loading/copying them from an SD memory card.
- When there is an inconsistency in project data, the error code (81) is returned, and the data cannot be downloaded from a PC.
- When there is an inconsistency in loading data form an SD memory card, the self-diagnostic error (125) is reported.

2.7.3 Autostart Setting

• When "Autostart" has been selected in 2.2 the "LOG file settings" dialog box, the logging/trace operation starts immediately after the mode is switched to the RUN mode.

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CU	mıg	uration

3 Start-Stop and Monitor

3.1 Start and Stop of Logging/Trace Operation

3.1.1 Start and Stop with Tool Software

■ Overview

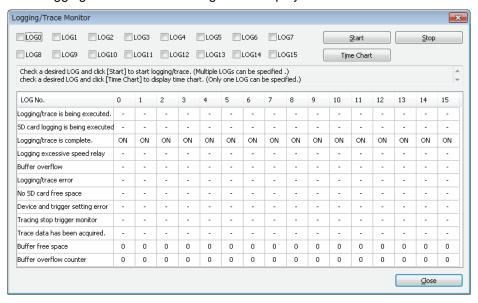
• The logging/trace operation can be started and stopped with the tool software.



◆ PROCEDURE

Select "Tool" > "Logging/Trace Monitor" in the menu bar.

The "Logging/Trace Monitor" dialog box is displayed.



2. Check the box of a desired LOG number, and press the [Start] button.

A confirmation message is displayed.

3. Press the [Yes] button.

Starting the logging operation is requested by the operation specified in the "Logging/Trace Settings" dialog box. System relays relating to the execution of logging/trace can be monitored in the above dialog box. Once the operation is started normally, the "logging/trace active" and "SD card logging/trace active" flags turn on.

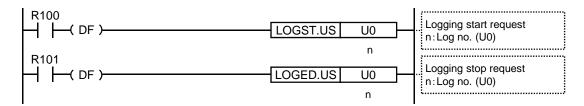
4. For stopping the logging/trace operation, check the box of a desired LOG number and press the [Stop] button.

Stopping the logging/trace operation is requested. Once the logging/trace operation ends normally, the "logging/trace done" flag turns on.

3.1.2 Start and Stop with Instructions

Overview

- The logging/trace operation can be started and stopped with user programs for each logging/trace number.
- Specify a logging/trace number (0 to 15) with the dedicated instruction, and execute with arbitrary conditions.



- It takes a few milliseconds to a few seconds to start or stop the logging/trace operation.
- For stopping the logging/trace operation with instructions, request the stop after confirming that the active flags (SR100, SR101) turn on. If requesting to stop LOG n during start operation, the operation error flags (SR7, SR8) or the logging/trace error flag (SR105) turn on.
- For starting the logging/trace operation with instructions, request the start after confirming that the logging/trace done flag (SR102) turns on. If requesting to start LOG n during stop operation, the operation error flags (SR7, SR8) or the logging/trace error flag (SR105) turn on.
- There is no problem if a start request is made for LOG n during startup or in startup processing.
- There is no problem if a stop request is made for LOG n that stops or in stop processing.

3.1.3 Autostart by Setting

 When "Autostart" has been selected in the "LOG file settings" dialog box, the start request of the logging/trace operation is made immediately after the mode is switched to the RUN mode.



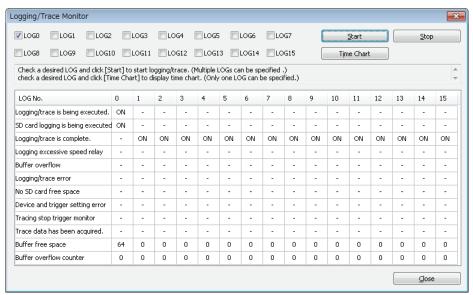
 The trace operation stops when the trace stop condition (bit device ON or buffer full) is met. If the operation is forcibly stopped with the tool software or instruction while the trace stop condition has not been satisfied, the trace operation is cancelled and the data is not saved.

3.2 Operation Check Using Logging/Trace Monitor

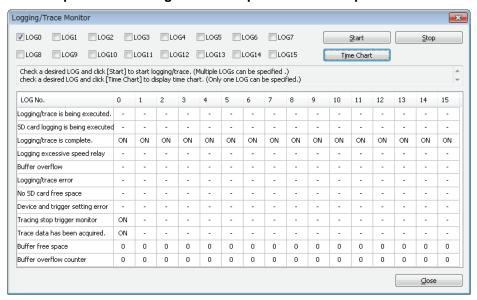
3.2.1 Logging/Trace Monitor

The progress situation can be confirmed with the logging/trace monitor.

■ Example of monitoring in logging operation



■ Example of monitoring on the completion of trace operation



3.2.2 System Relays Relating to Logging/Trace Operation

■ System relays

Device No.	Name	Operation
	Logging trace	Turns on during the startup of logging/trace operation. Another system relay allocated to the same LOG number is reset during the start operation.
SR100	active	 The logging/trace function is activated by any of the following methods; 1: Autostart setting, 2: Start by instructions, 3: Start by the tool software. Storing data in the buffer is executed while this relay is on.
SR101	SD card logging active	 Turns on when writing files into an SD memory card becomes enabled after turning on the logging/trace active relay and enabling logging in the buffer. This relay is always off when selecting Trace for the application.
SR102	Logging trace done	 Turns on after the completion of the stop request for logging/trace or the completion of file writing at the time of automatic stop.
SR103	Logging over-	 Turns on when the buffer logging speed exceeds the writing speed to an SD memory card in logging operation. Turns on when the number of data previously stored and the number of data stored this time increase.
	speed relay	 Turns on at the timing of buffer logging, and turns off at the timing of buffer logging or the end of scan.
	Buffer overflow relay	 Turns on when the buffer has been exhausted. The buffer overflow counters (SD120-SD135) are incremented (+1). At that time, new data cannot be stored. Also, writing data into the SD memory card does not stop.
SR104		 The buffer overflow relay turns off at the end of scan when a vacancy occurs in the buffer as writing data into an SD memory card progresses, and the buffer overflow counter is cleared to 0. Also, after the occurrence of buffer vacancy, data logging is executed once the logging trigger condition is met.
		 This relay is always on when buffer full occurs as the stop condition when selecting Trace for the application.
SR105	Logging/trace error	 Turns on when an error is detected during the logging/trace operation and stops logging/trace.
SR106	No SD card free space	 Turns on when an SD memory card is running out of free space during the logging/trace operation and stops logging/trace.
SR107	Device and trigger setting error	 Turns on when an error is detected in set values during the startup operation. The logging/trace error relay SR105 also turns on. At that time, the active relay does not turn on because the logging/trace function cannot be activated.
SR108	Tracing stop trigger monitor	 Monitors a registered trace stop trigger when executing tracing. Turns on when conditions are met. This relay is always off when selecting Logging for the application.
SR109	Trace data acquisition done	Turns on after logging data for a specified number of times after detecting the trace stop trigger during the execution of trace. This relay is always off when selecting Logging for the application.

(Note 1) The above device numbers are those for LOG0. System relay numbers vary depending on LOG numbers as shown in the table below.

	IO WITT III	i tiic tai	olo bole	J V V .												
LOG No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
0.0	100	110	120	130	140	150	160	170	180	190	200	210	220	230	240	250
SR No.	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to	to
140.	109	119	129	139	149	159	169	179	189	199	209	219	229	239	249	259

3.2.3 System Data Registers Relating to Logging/Trace Operation

■ System data registers (SD)

Device No.	Name	Operation
SD100	Buffer free space	Stores free space of buffer memory during logging. This relay is always zero when selecting Trace for the application.
SD120	Buffer overflow counter	Increments the value (+1) when the buffer overflow occurs. This is always zero when selecting Trace for the application.

(Note 1) The above device numbers are those for LOG0. System data register numbers vary depending on LOG numbers as shown in the table below.

LOG No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SD	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115
No.	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135

3.2.4 Checking Logging Speed (When Selecting Logging For Application)

- When the logging speed to the buffer memory of the CPU unit is faster than the writing speed into an SD memory card, the logging over-speed relay turns on. The logging overspeed relay turns on at the timing of logging trigger, and turns off if the speed does not exceed at the end of scan.
- If overspeed occurs frequently, the buffer memory will be full and data cannot be accumulated.
- Once the buffer memory is full, the buffer overflow flag turns on, and the buffer overflow counter is incremented (+1).
- If the buffer overflow occurs continuously, revise the logging conditions to decrease the logging speed.
- To know how much logging data was lost at the time of buffer overflow, register the buffer overflow counter as logging data.
- Even if the buffer overflow occurs, recording data into an SD memory card goes on, and logging continues when free space becomes available in the buffer.
- The free space of buffer memory can be checked with the system data registers SD100 to SD115.
- The system relays (SR104, SR114, SR124 ...) give a warning when the buffer memory is full.

3.3 Operation Check Using System Monitor

3.3.1 Monitoring Method of System Monitor Area (SM)

- By using the system monitor function, the number of written records in a current file, the number of files stored in a folder (number of generations) and the oldest clock data of files stored in the folder can be monitored.
- The system monitor area can be monitored with the tool software FPWIN GR7.



♦ PROCEDURE

1. Select "Online" > "Display System Monitor Area (SM)" in the menu bar.

The system monitor dialog box is displayed.

2. Press the [Refresh] button.

The latest information is read.

3.3.2 List of System Monitor Area (SM)

SM211-SM258: Logging/Trace information

SM No.		Name	Description
211-212	For LOG0		
213-214	For LOG1		
215-216	For LOG2		
217-218	For LOG3		
219-220	For LOG4		
221-222	For LOG5		
223-224	For LOG6		Stores the number of written records in
225-226	For LOG7	No. of written	a current file as 32-bit data.
227-228	For LOG8	records of current file	One is added every time a file is written, and it is reset to zero when a new file is
229-230	For LOG9		created.
231-222	For LOG10		
233-224	For LOG11		
235-226	For LOG12		
237-228	For LOG13		
239-240	For LOG14		
241-242	For LOG15		

SM No.	1	Name	Description		
243	For LOG0				
244	For LOG1				
245	For LOG2				
246	For LOG3				
247	For LOG4				
248	For LOG5				
249	For LOG6				
250	For LOG7	No of files	Stores the number of files stored in a		
251	For LOG8	(generations) stored in folder	folder (number of generations) as 16-bit data.		
252	For LOG9				
253	For LOG10				
254	For LOG11				
255	For LOG12				
256	For LOG13				
257	For LOG14				
258	For LOG15				
259-260	For LOG0				
261-262	For LOG1				
263-264	For LOG2				
265-266	For LOG3				
267-268	For LOG4				
269-270	For LOG5				
271-272	For LOG6				
273-274	For LOG7	Oldest clock data	Stores the oldest clock data of a file		
275-276	For LOG8	of file stored in folder	stored in a folder as 32-bit data by seconds.		
277-278	For LOG9				
279-280	For LOG10				
281-282	For LOG11				
283-284	For LOG12				
285-286	For LOG13				
287-288	For LOG14				
289-290	For LOG15				

4

Logging Operation

4.1 Flow of Logging Operation

4.1.1 Operation Flow

■ Triggers of logging operation and file contents

STEP	Operation	Trigger of operation	File in LOG folder	File contents
1	Start	Tool software operation Instruction Autostart setting		
		Bit device ON Cycle Instruction Time	Sample () .csv"	Comment file part First record
2	Logging	Bit device ON Cycle Instruction Time	Sample () .csv"	Comment file part First record Second record
		Logging operation cor	ntinues until the file determination cond	ition is met.
File 3 determinatio	Bit device ON Time Record limit	Sample (130401_120000).csv"	Comment file part First record Second record	
		Troopid min	Sample (current).csv"	Comment file part
2	Logging	Bit device ON Cycle Instruction Time	Sample (current) .csv"	Comment file part First record
		Logging operation cor	ntinues until the file determination cond	ition is met.
3	File determinatio n	File Bit device ON determinatio Time	Sample (130401_120000).csv" Sample (130401_130000).csv"	Comment file part First record Second record
			Sample (current) .csv"	Comment file part
2	Logging			
	Logging, file o	determination, and loggin	g operation continues until the stop co	ndition is met.
		Tool software operation Instruction Max. file generation	Sample (130401_120000).csv" Sample (130401_130000).csv"	Comment file part First record Second record
4	Stop		Sample (130401_140000).csv"	Comment file part

■ Flow of logging operation

STEP 1: Startup of logging operation

• The logging operation is started by any of the following methods; Tool software operation, Instruction in a user program, and Autostart setting.

STEP 2: Data logging

- After the startup of logging operation, logging data is executed with a specified condition once the specified trigger condition (bit device ON, cycle, or time) is met.
- A LOG folder is created in an SD memory card for the LOG number that a file name is set.
- A file "specified file name (-----current-----).csv" for saving logging data is created in the LOG folder.
- Logged data is stored in the logging buffer memory (RAM) in the CPU unit once, and they are automatically written into files in an SD memory card by the CPU unit. It is not necessary to write them using user programs.
- After that, the CPU unit continues saving data into the same file until the file determination condition is met.

STEP 3: File determination

- A file is determined when the specified file determination condition (bit device ON, time, record limit) is met.
- The file determination is to rename the file "specified file name (-----current-----).csv" created in STEP 2 after writing all the data stored in the buffer into the SD memory card.
- The time data of the oldest record is added to the specified file name.
 Example) When the file name is Sample, and the oldest record was recorded in 12 o'clock on April 1, 2013, it is saved as "specified file name (130401_120000).csv".
- Once the file is determined, a new file "specified file name (-----current-----).csv" for saving the next logging data is created. The logging operation restarts when the logging trigger condition is met.

STEP 4: Stop of logging operation

- The logging operation is stopped by either of instruction in user programs or tool software operation.
- Once the logging operation stop is requested, all the data in the buffer memory in the CPU
 unit is written into the file in the SD memory card and determined. When the logging
 operation is conitnuing, the records logged so far are saved and the file is determined even if
 the specified file determination condition has not been satisfied.
- The time data of the oldest record is added to the specified file name.



♦ KEY POINTS

 When the logging trigger setting is "Bit, Cycle or Time", the buffer memory data is stored at the end of the scan time. In the case of Instruction, it is stored when the SMPL instruction is executed.

4.2 Operation When Logging is Selected for Application

4.2.1 Operation When Logging Operation Starts

The following operations are executed when the start operation is requested.

- Registered data is confirmed.
- Once the logging/trace becomes executable, the logging/trace active flags (SR100, SR110, SR122 ...) turn on. When the logging trigger condition is met under this condition, the logging/trace operation starts.
- All other flags than the logging/trace active flag for LOG n are cleared during the start request operation.
- Once writing data into an SD memory card becomes enabled after the logging/trace active flags (SR100, SR110, SR122 ...) turned on, the SD card logging active flags (SR101, SR111, SR112 ...) turn on.
- When an SD memory card that can be normally read and written is not inserted, or the card cover is open, an operation error occurs.

4.2.2 Operation When Logging Operation Stops

- Operation when switching from RUN mode to PROG. mode
- All logging operations stop.
- All information saved in the buffer memory of the CPU unit is written into a file, and the file is determined.

4.2.3 Operation When Power Supply Turns Off

- Operation when power supply turns off
- When activating logging/trace, the power off flag during file access SR3F turns on..
- The data stored in the logging buffer of the CPU unit is discarded.



NOTE

 In case of the middle of file writing, written data or files may be damaged, or the SD memory itself may not be read.

4.2.4 Operation When the Card Cover of CPU Unit Opens

The following operations are performed when the card cover is open during the logging operation.

■ Operation of system relays

- The logging/trace active flag and the SD card logging active flag stays on while the card cover is open.
- Although the logging/trace active flag turns off once the logging stop condition is met, the SD card logging active flag stays on.
- When the card cover is closed, the SD card logging active flag also turns off.
- The logging operation into the logging buffer (RAM) continues even when no SD memory card is inserted. Once the logging buffer (RAM) becomes full, the buffer overflow flag turns on.

■ File status in SD memory card

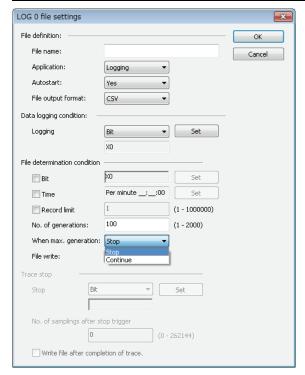
- The file "specified file name (-----current-----).csv" in which logging data was saved before opening the cover is held in the SD memory card.
- Once the card cover is closed, the saving into files starts again.

4.2.5 Operation When the Number of Determination Files Reaches the Maximum Number of Generations

Operation when the number of determination files reaches the maximum number of generations

• The operation when the number of determination files reaches the maximum number of generations varies depending on the log file settings.

File determination condition	Operation			
When max. generation	Operation			
Stop	1) Determines a current file "specified file name (current).csv", gives the time data of the oldest record, and renames it.			
	2) Creates a new current file "specified file name (current).csv".			
	1) Determines a current file "specified file name (current).csv", gives the time data of the oldest record, and renames it.			
Continue	2) Deletes the oldest file.			
Continue	After deleting it, updates the data of the oldest file displayed in the system monitor area (SM).			
	3) Creates a new current file "specified file name (current).csv".			



"Logging File Settings" dialog box

4.3 System Management Information Relating to Logging Function

4.3.1 System Management Information and Operation

- The PLC manages files as follows. So, the PLC performs operations based on the stored management information even if an SD memory card is removed during logging, and another SD memory card in different conditions from the conditions managed in the PLC is inserted.
- Writing data into an undetermined file "specified file name (-----current-----).csv" is executed every time specified records are stored. The number of written records can be confirmed in the system monitor area (SM212 to SM242).
- The number of generations of determined files is managed during the logging operation. The number of determined files can be confirmed in the system monitor area (SM243 to SM258).
- The determined date is managed in the internal memory at the time of file determination, and the time data of the oldest file is stored in the system monitor area (SM259 to SM290).

4.3.2 Clearing Management Information

■ Clearing management information

Log file management information of the PLC is cleared in the following cases.

- When LOG n settings are deleted or all log settings are initialized from the tool software FPWIN GR7
- When a buffer allocation different from stored data is downloaded, all log settings are initialized.
- When a LOGn definition different from stored data is downloaded, only the different LOG n is cleared.



♦ KEY POINTS

- If the above clearing operation is performed, log file management information is initialized, and files remained in the SD memory card are regarded as non-existent. Delete files beforehand, and use it.
- When restarting logging with the same condition without changing setting
 information, the operation continues with the previous system information,
 the number of generations (SM243 to SM258) and the oldest time data of the
 file (SM259 to SM290). After restarting logging, the number of generations is
 added to the data before the restart, and the existing value is held for the
 oldest time data.

Loa	aina	Operation

5

Trace Operation and Time Chart

5.1 Flow of Trace Operation

5.1.1 Operation Flow

■ Triggers of trace operation and file contents

STEP	Operation	Trigger of operation	File in LOG folder	File contents
1	Start	Tool software operation Instruction Autostart setting		
		Bit device ON Cycle Instruction		
2	Logging	Bit device ON Cycle Instruction		
		Logging operation conti	nues until the trace stop condition is m	net.
	Trace stop	When buffer full is set for stop trigger	Sample (130401_120000_TRACE).csv"	Comment file part First record Second record STOP TRG
3		When bit device ON is set for stop trigger	Sample (current).csv"	Comment file part First record Second record
	Toronomia	Logging operation conti trigger.	nues for the number of smplings after	the dtection of stop
	Trace stop	Completion of logging for the number of samplings	Sample (130401_120030_TRACE).csv"	Comment file part First record Second record STOP TRG XXX records

■ Flow of trace operation

STEP 1: Startup of trace Operation

• The trace operation is started by any of the following methods; Tool software operation, Instruction in a user program, and Autostart setting.

STEP 2: Data logging

- After the startup of the trace operation, tracing data is executed with a specified condition when the specified trigger condition (bit device ON, cycle, or instruction) is met.
- Traced data is stored in the logging buffer memory (RAM) in the CPU unit.
- After that, the trace operation continues until the trace stop condition is met.

STEP 3: Stop of trace Operation

- The trace operation stops when either condition is met, bit or buffer full.
- When the trace stop condition is bit, the trace operation stops after the logging performed for the specified number of samplings after the condition was met.
- When the trace stop condition is buffer full, the trace operation stops immediately.
- When the trace operation is complete successfully, the trace data acquisition done flags (SR109, SR119 ...) turn on. At that time, a time chart can be displayed on the programming tool FPWIN GR7 by reading the logged data.
- When "Write file after completion of trace" is set, all the data in the buffer memory in the CPU unit is written into the file in the SD memory card and determined. The time stamp information is the time data at the time of the occurence of stop trigger.



KEY POINTS

- In the data logging process into the buffer memory, when Bit or Cycle has been specified, the bit or the cycle is checked at the end of scan, and data is stored in the buffer memory when the condition is met. When Instruction has been set, data is stored into the buffer memory when the instruction is executed.
- If the trace operation is stopped by the tool software operation or the LOGED instruction while the trace stop condition has not been met, logged data is not saved in either the buffer memory (RAM) or an SD memory card.

5.2 Operation When Trace is Selected for Application

5.2.1 Operation When Trace Operation Starts

The following operations are executed when the start operation is requested.

- Registered data is confirmed.
- The logging/trace active flags (SR100, SR110, SR120 ...) turn on.
- All other flags than the logging/trace active flag for LOG n are cleared during the start request operation.
- Once writing data into an SD memory card becomes enabled after the logging/trace active flags (SR100, SR110, SR122 ...) turned on, the SD card logging active flags (SR101, SR111, SR112 ...) turn on.
- When the box of "Write file after completion of trace" has been checked in the LOG file settings dialog box, an operation error occurs if no SD memory card that is normally readable and writable is inserted, or the card cover is open.

5.2.2 Operation When Logging Operation Stops

- Operation when switching from RUN mode to PROG. mode
- All logging operations stop.
- The data stored in the buffer memory of the CPU unit is discarded.

5.2.3 Operation When Power Supply Turns Off

- Operation When Power Supply Turns Off
- When activating logging/trace, the power off flag during file access SR3F turns on.
- The data stored in the logging buffer (RAM) of the CPU unit is discarded.



 In case of the middle of file writing into an SD memory card, written data or files may be damaged, or the SD memory itself may not be read.

5.2.4 Operation When the Card Cover of CPU Unit Opens

The following operations are performed when the card cover is open during the trace operation.

Operation of system relays

- The logging/trace active flag and the SD card logging active flag stays on while the card cover is open.
- Although the logging/trace active flag turns off once the trace stop condition is met, the SD card logging active flag stays on.
- When the card cover is closed, the SD card logging active flag also turns off.
- The logging operation into the logging buffer (RAM) continues even when no SD memory card is inserted. Once the logging buffer (RAM) becomes full, the buffer overflow flag turns on.

■ File status in SD memory card

• If data cannot be written into an SD memory card after the completion of trace, the logging/trace error flag turns on, and the operation ends.

5.3 Trace Monitor (Time Chart)

5.3.1 Display Method of Time Chart

■ Overview

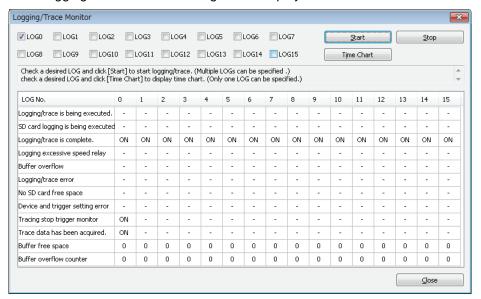
- Time chart is a function to read the data stored in the PLC using the trace function and display them in graph form.
- By setting the trace function, the change in contacts/data can be checked by one scan.



PROCEDURE

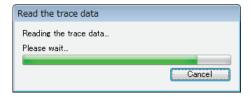
1. Select "Tool" > "Logging/Trace Monitor" in the menu bar.

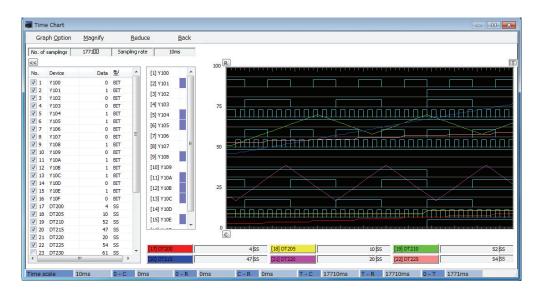
The "Logging/Trace Monitor" dialog box is displayed.



2. Check the box of one LOG number, and press the [Time Chart] button.

The trace data is read from the PLC, and the time chart is displayed.





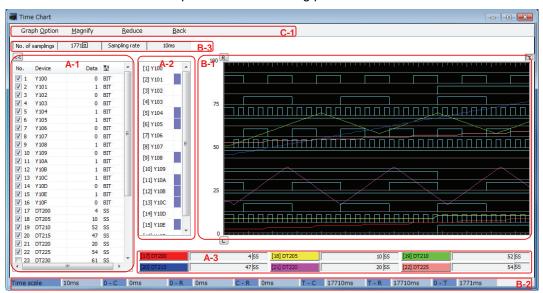


KEY POINTS

- The following conditions are required to display a time chart.
 - Only one LOG number is selected.
 - The target LOG is set to "Trace".
 - The logging/trace done flag of the target LOG is "ON".
 When the stop tirgger is detected, the "Trace stop trigger monitor flag" and "Trace data acquisition done flag" turn on.
- The time chart cannot be activated during executing the logging/trace operation.
- The indication of the "Buffer free space" of the LOG that has been set to Trace is always zero.

5.3.2 Explanation of Time Chart Monitor

The time chart window is composed of the following parts.

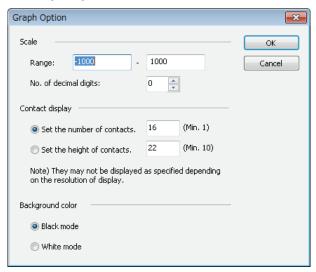


■ Names and functions of parts

Mark	Name	Function
	To a data d'anto	Displays the devices registered in the target LOG for the time chart display.
A-1	Trace data display area (All devices)	·Select the device to be displayed in graphs from this list.
	(All devices)	•Corrensponding data is displayed at the position of the cursor [C] or [R] in the graph display area (B-1).
A-2	Trace data display area	·Contact data selected in A-1 is displayed in this area.
A-2	(Contact devices)	·When a lot of devices are registered, a scroll bar is displayed.
		•Data other than the contact data selected in A-1 is displayed in this area.
A-3	Trace data display area	·Up to six data can be displayed in this area.
	(Data devices)	• Pressing the button which displays a deivce name can change the line color.
B-1	Graph display area	•Displays trace data as line graphs in chronological order. (The on/off state of contacts is displayed with rectangular wave form.)
B-1	Graph display area	•The vertical line with a [T] mark is displayed at the point where a trigger occurs.
B-2	Time display area	Displays the time between arbitrary two points or the time between the point where a trigger occurs and an arbitrary point using the two cursors [C] and [R] in B-1.
		However, time is not displayed when the selected trigger type is other than "Constant period".
		·Displays the number of samplings and sampling rate.
B-3	Trace information display area	•The sampling rate is displayed by time unit when the logging trigger is "Constat period".
	aioa	When the logging trigger is "Bit" or "Instruction", this area is not available.
		(A hyphen is displayed.)

Mark	Name	Function
	Graph Option button	
	Magnify	•Enlarges graphs by pressing the button. (The values of the time scale become small.) Desired parts can be confirmed closely.
C-1	Reduce	Reduces graphs by pressing the button. (The values of the time scale become large.) This is used to see the whole area.
	Back	Closes the time chart and returns to the logging/trace monitor screen by pressing this button.

■ Graph Option



Field name		Function	
Scale	Range	Specify the display range of the vertical axis of a graph.	
Scale	No. of decimal digits	Specify the number of decimal places for the vertical axis.	
Contact display	Set the number of contacts.	Fix the number of contacts to be displayed in graphs. The height of displayed contacts varies depending on the resolution of the display.	
	Set the height of contacts.	Fix the height of the display of contacts. (Unit is dot.) The higher the display resolution becomes, the more contacts can be displayed.	
Background color		Select the background color of the graph.	



♦ KEY POINTS

The time display area is available only when the logging trigger is "Constant period". This area is not displayed when the logging trigger is "Bit" or "Instruction".

5.3.3 Restrictions on Time Chart Monitor

The restrictions on the time chart are as follows.

- Although a maximum of 16 patterns of trace can be executed (in the case all LOGs are operated for trace application), only one LOG can be displayed on the time chart.
- A maximum of 500 devices can be registered for one LOG, however, there are restrictions on devices to be graphically displayed on the time chart.
 - ·In case of contact device: According to the resolution of a display
 - In case of data devices: Up to six devices
- Time cannot be measured with the cursors (C, R) on graphs when the LOG displayed as a time chart is the data that was traced with logging triggers other than constant period.

6Troubleshooting

6.1 Operations When Errors Occur

6.1.1 Operation When Power Supply Turns Off

- Operation when power supply turns off
- When activating logging/trace, the power off flag during file access SR3F turns on.
- The data stored in the buffer of the CPU unit is discarded.



NOTE

 In case of the middle of file writing, written data or files may be damaged, or the SD memory itself may not be read.

6.1.2 Operation When Errors Occur (Only When Selecting Logging for Application)

Operations when determined files with the same time data are created

Status	Operation	
When multiple data are logged in one second	Create an error file with the following file name, and exclude them from the target for generation management. File name (Date_Time_ERR).csv	
one second	If the same file is created, discard the current file and continue the logging operation.	
When time data was turned back	If detecting that time is turned back from the previous record in logging operation, it is regarded as a file determination trigger, and a file with the following file name is created and excluded from the target for generation management. File name (Date_Time_TIM).csv	
	The logging operation continues.	

Operations when reactivating the power supply

Status	Operation	
When a current file with 0 record exists	Newly create a current file based on the file definition.	
When a current file with N records	Newly create a current file based on the file definition after determining the current file.	
exists	The determined file name is "file name (date_time_POW).csv, and it is excluded from the target for generation management.	

Operation when log data is zero and file determination is requested

The request for file determination is ignored.

■ Operation when SMPL instructions in main program and interrupt program are executed simultaneously

The SMPL instruction in the interrupt program is not executed.

6.1.3 Operations When Inserting/Removing SD Memory Card During Logging/Trace

■ Oprations when inserting/removing an SD memory card

- If the cover is opened during the execution of logging/trace, all open files are closed and access stops after the completion of active file access.
- Once the access stops, the SD memory card access LED turns off, and the SD memory card can be removed.
- As the logging into the buffer memory in the CPU unit continues even after removing the SD memory card, pay attention to buffer overflow.
- A file in the middle of logging when the cover was opened is saved as "specified file name (----current-----).csv". Once the SD memory card is inserted again, writing into the file in the SD memory card restarts adding data to the "specified file name (-----current-----).csv".

6.2 Troubleshooting

6.2.1 Errors When Start/Stop Operation was Executed Using FPWIN GR7

This section describes the messages displayed when the start or stop operation is performed on the "Logging/Trace Monitor" dialog box, and countermeasures.

■ List of error messages

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Error message	Situation	Countermeasures		
60 From PLC: Application error - Parameter error	Any box of LOG number is not checked.	Check the box of the LOG number to be started.		
62 From PLC : Application error - Registration error	An unregistered LOG number was activated. Check if the settings matches the LOG number to be activated.			
78 From PLC : Application error - No SD error	No SD memory card is inserted, or the card cover is open.	Check if an SD memory card is inserted, and close the card cover.		
90 From PLC :	An attempt was made to download logging setting parameters during logging operation.	Depending on the situation, wait for the completion of logging operation, or download the setting parameters again after performing the logging stop operation.		
Application error - Logging error	An attempt was made to display data on a time chart during trace operation.	Depending on the situation, wait for the completion of trace operation, or press the [Time Chart] button after performing the trace stop operation.		

6.2.2 Errors When Operation was Executed Using LOGST, LOGED or SMPL Instruction

This section describes the situations and countermeasures when logging operation starts or stops, or logging trigger operation is performed with instructions in user programs.

■ List of errors

Situation or Error messge Situation		Countermeasures	
ERROR LED turns on.	A self-diagnostic error such as an operation error occurs.	Wen an operation error occurs in the address of LOGST, LOGED, or SMPL instruction, check the followings.	
An operation error occurred in the address of	The instruction might have been executed for an unregistered LOG number.	Check if the settings match the LOG number for which the instruction is executed.	
LOGST or LOGED instruction.	There is a possibility that no SD memory card is inserted, or the card cover is open.	Check if an SD memory card is inserted, and close the card cover.	
An operation error occurred in the address of SMPL instruction. The instruction was executed for the LOG number the logging trigger of which is not set to "Instruction".		Check if the settings of logging trigger match the LOG number for which the instruction is executed.	
Logging/Trace operation is not executed with SMPL instruction. There is a possibility that the LOG number does not match.		Check if the settings match the LOG number for which the instruction is executed.	

6.2.3 Error of Logging/Trace

Other assumed situation and countermeasure are as follows.

■ List of errors

Situation or Error messge	Situation	Countermeasures	
Logging/trace starts or is complete right after the execution. Autostart might be set.		Set Autostart to "No" in the loggign/trace setting menu.	

6.2.4 Error When Copying SD Memory Card

Other assumed situation and countermeasure are as follows.

■ List of errors

Error message	Situation	Countermeasures
43 From PLC: Copy failed.	Data in an SD memory card cannot be copied into the CPU unit.	Create an "AUTO" folder in the SD memory card. Check if the setting file is saved in the SD memory card.

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Record of changes

Date	Record of Changes
DEC.2013	First Edition